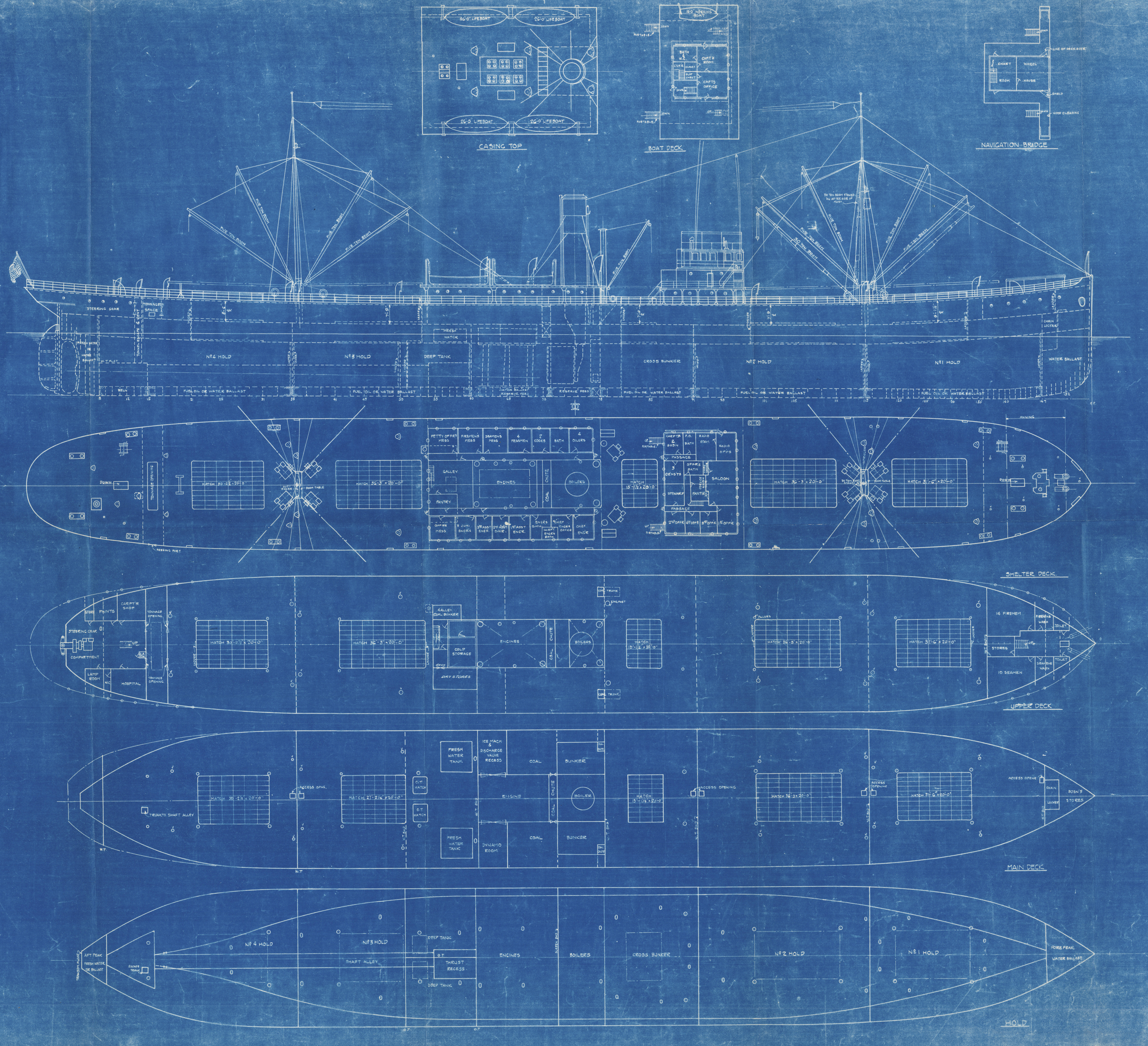
ARIZONAN U.S.A.

IN 9-29-41


CASING TOP
26'-0" LIFEBOAT
26'-0" LIFEBOAT
26'-0" LIFEBOAT
26'-0" LIFEBOAT
BOAT DECK
16'-0" WORKING BOAT
BATH
CAPT'S ROOM
CAPT'S OFFICE
NAVIGATION-BRIDGE
CHART ROOM
WHEEL HOUSE
STEERING GEAR
TONNAGE SPACE
Nº 4 HOLD
Nº 3 HOLD
DEEP TANK
CROSS BUNKER
Nº 2 HOLD
Nº 1 HOLD
WATER BALLAST
CHAIN LOCKER
FUEL OIL OR WATER BALLAST
PETTY OFFICERS MESS
FIREMENS MESS
SEAMENS MESS
4 FIREMEN
2 COOKS
BATH
4 OILERS
GALLEY
PANTRY
ENGINES
COAL
CHUTE
BOILERS
OFFRS MESS
HATCH 30'-2½" x 20'-0"
HATCH 36'-3" x 20'-0"
HATCH 15'-1½" x 20'-0"
HATCH 36'-3" x 20'-0"
HATCH 31'-6" x 20'-0"
CAPT'S ROOM
RADIO ROOM
RADIO OFFICE
SALOON
PASSAGE
STAIRS
PANTRY
2nd OFFR
3rd OFFR
CHIEF OFFR
SHELTER DECK
CARP'S SHOP
PAINTS
STORES
STEERING GEAR COMPARTMENT
LAMP ROOM
HOSPITAL
TONNAGE OPENING
GALLEY COAL BUNKER
COLD STORAGE
DRY STORES
14 FIREMEN
10 SEAMEN
STORES
TOILET
UPPER DECK
FRESH WATER TANK
ICE MACH & DISCHARGE VALVE RECESS
COAL
BUNKER
BOILER
DYNAMO ROOM
TRUNK TO SHAFT ALLEY
ACCESS OPENING
HATCH 27'-2½" x 20'-0"
BOSN'S STORES
CHAIN LOCKER
MAIN DECK
AFT PEAK
FRESH WATER OR BALLAST
Nº 4 HOLD
SHAFT ALLEY
Nº 3 HOLD
DEEP TANK
THRUST RECESS
ENGINES
BOILERS
CROSS BUNKER
Nº 2 HOLD
Nº 1 HOLD
FORE PEAK WATER BALLAST
HOLD

ALTERATIONS

NO.	DATE	DESCRIPTION	APPROVED
1	5/8/19	BOATS REARANGED WORKING BOAT MOVED TO BOAT DK.	JMcC.
2	8-29-19	DRY STORES ADDED ON ST'B'D. SIDE.	

PRINCIPAL DIMINSIONS

LENGTH B.P.	435'-0"
BEAM MOULDED	57'-6"
DEPTH TO SHELTER DECK AT SIDE	38'-0"

S.S. "CAJACET"

PLAN PRINTS

PRINT NO.	DEPT.	NO. PTS.	PRINT NO.	DEPT.	NO. PTS.	PRINT NO.	DEPT.	NO. PTS.	PRINT NO.	DEPT.	NO. PTS.
	11/12 15/16		33-34	45	2	65-66	33	2		11/12 15/16	
1	78	1	35	66	1	67	40	1	89	78	1
2	78H	1	36-37	Mail	2	68-69	36	2	90	78H	1
3	88	1		3-MR-19		70	97	1	91	88	1
4	38	1	38	Mail	1	71-72	79	2	92	38	1
5-9	45	5		3 Apr 19		73	66	1	93-97	45	5
10-11	45T	2	39-41	Mail	3		8 May 19	[illegible]	98-99	82	2
12-13	65	2		4 Apr 19		74-75	Mail	2	100-101	65	2
14-15	67	2	42-43	Mail	2		2 June	19	102-103	67	2
16-17	68	2		5 Apr 19		76	45	1	104-105	68	2
18-19	33	2	44	79	1		10 Sep 19		106-107	33	2
20	40	1		8 Apr 19		77	Mail	1	108	40	1
21-22	36	2	45-47	79	3		24 SEP 19		109-110	36	2
23-25	E.F.C. Mail	3		18 Apr 19		78-79	Mail	2	111	97	1
26	97	1	48	Mail	1		28 Sep 19		112	79	1
	2 Feb 19	[illegible]		28 Apr 19		80-83	45	4		29 Aug 19	[illegible]
27	Mail	1		11/12 15/16			8 Aug 19		113	82	1
	2-May-19		49	78	1	84-85	Mail	2		29 Aug 19	
28-29	33	2	50	78H	1		14 Aug 19		114	66	1
	N-MR-19		51	88	1	86-87	45	2		19 Sept 19	
30	Mail	1	52	38	1		20 Aug 19		115	78H	1
	N-MR-19		53-57	45	5		[illegible]			21 S 19	
31	Mail	1	58	82	1	88	45	1	116	[illegible]	
	13-MR-19		59-60	65	2		27 Aug 19			[illegible]	
32	Mail	1	61-62	67	2					[illegible]	
	14-MR-19		63-64	68	2				117-118	[illegible]	2

23 Oct 19
119 Sun Co 1
3 Oct 19
120 EFC 1
8 Jan 20

HULL DIVISION

GENERAL ARRANGEMENT

SCALE – ARRANG'T = 1/16" = 1 FT.
SCALE – DETAIL = — 1 FT.
DATE FEB-27-19

DEL'N	TRACED	CHECKED	APPROVED
E.W.S.	E.W.S.		John W. Hudson

SUN SHIPBUILDING CO.

CHESTER, PA. U.S.A.

DR. Nº H-700A-B

00683-006844-0183

9

Midship Section

"NORTUNA" ex S.S. "Conshohocken"

D.S. 116

Sun S.B. Co. No 15.

Phl Rpt No 5712

© 2020
Lloyd's Register Foundation

006096-006110-0002

DECK PLTG. .48" FOR ½ L TO {.40" AFT. .36" FORD.
STRAKE ADJACENT HATCH COAMINGS .56" FOR ½ L TO .46" AT ENDS.
6" x 6" x 24.2# DOUBLE RIVETED L AT HATCH CORNERS.
SPECIAL HATCH ZEE
2'-6"
10'-0 CLEAR OPENING.
3½ x 3½ x 11.1#
3" HOLLOW MLD.
CAMBER 13⅜" IN 55'-6"
1'-9
61" x .60" FOR ½ L TO 37" x .44" AT ENDS.
1'-0"
6 x 6 x 21.9# TO 3½ x 3½ x 11.1#
SHELTER DK.
7¾
M
63"
26" x 26" x .50"
SHEERSTRAKE .84" TO .52" AFT. .46" FORD & IN AFT PEAK.
C BEAMS 10 x 3.37 x 21.8# ON EVERY FRAME IN WAY OF 36¼" SPACING. 7" x 3.4" x 16.7# C ON EVERY FRAME IN WAY OF 27" SPACING 7" x 3.4" x 16.7# C IN PEAKS.
7'-9"
FRAMES 8" x 3½ x 16½# EVERY FRAME.
6"
DECK PLT. .42 FOR ½ L TO {.34" AFT. .32" FORD & OVER PEAK TANK AFT.
48" x .48" FOR ½ L TO 37" x .44" AT ENDS.
STRAKE ADJACENT HATCHWAYS INCREASED TO .46"
.78" TO .52" AFT TO .46" FORD. AND IN AFT PEAK.
L
66¼"
3½ x 3½ x 11.1# TO 9.8#
.44"
9"
UPPER DK.
CAMBER 14" IN 55'-6" STRAIGHT FROM SHIPS SIDE TO HATCH SIDE, CENTRE PORTION CURVED.
2'-1"
C BEAMS 10" x 3.37" x 21.8# ON EVERY FRAME IN WAY OF 36¼ SPACING. 7½ x 3" x 40# C IN WAY OF 27" SPACING, INCREASED TO 10" x 3.37" x 21.8# C FOR EXTRA HEIGHT OF TWEEN DECKS IN PEAKS. SEE PROFILE.
26" x .50"
8'-0"
K
66¼"
.76" TO .52" AFT TO .46 FORD. .46" IN AFT PEAK.
FRAMES. 8 x 3½ x 16½# ON ALT. FRS.
DECK PLATG. .30" THRO-OUT. STRAKE ADJACENT HATCHWAYS INCREASED TO .46"
48" x .44" FOR ½ L. TO 37" x .44" AT ENDS.
5 x 5 x 16.2# DOUBL. PLT. .50" AT PILLARS.
HEIGHT OF ALTERNATE REVERSE FRAMES.
3½ x 3½ x 11.1 TO 9.8#
MAIN DK.
CAMBER 14⅜" IN 57'-6" STRAIGHT FROM SHIPS SIDE TO HATCH SIDE, CENTRE PORTION CURVED.
J
70½"
BKT. 30" x .52"
C BEAMS 10" x 3.57" x 27.2# ON EVERY FAME BETWEEN PEAKS IN WAY OF 36¼" SPACING. 10" x 3.37 x 21.8# C IN WAY OF 27" FR. SPACING.
FRAMES.
FRAMES SPACED 36¼" FROM AFT PEAK TO 3/5 L FORD
" " 27" " 3/5 L FORD. TO COLL. BHD.
" " 24" IN PEAKS.
FRAMES BET PEAKS ARE 12 x 3.56" x 31.8# C TO EXTEND. TO MAIN & UPPER DECKS ALTERNATELY
IN WAY OF EXCESSIVE BEVEL FRAMES 8 x 3½ x 19# WITH 8 x 3½ x 19# REVERSE FR FORMING A 12½ GIRDER, REVERSE FRS. TO EXTED TO MAIN & UPPER DECKS ALTERNATELY.
FRAMES IN PEAKS 6 x 3½ x 13.5# REVERSE FRS. 4 x 3½ x 10.5# TO EXTEND TO UPPER DK AFT & TO SHELTER DK & UPPER DKS. ALTERNATELY IN WAY OF F'CLE.
NOTE:- PLAN OF PILLARING TO BE SUBMITTED.
STRAKES "G"-"H"-"J"
.72" TO .52" AFT TO .46" FORD. .46" IN AFT PEAK. INCREASE .04 FOR OMISSION OF SIDE STRINGERS.
H
70½"
G
70½"
SLIP 3½ x 3½ x 11.1#
22½"
22½"
LIMBER BOARD
SIDE GIRDERS
.40 FOR ½ L TO .36" AT ENDS .50 IN BOILER ROOM. .44 IN ENGINE ROOM.
INNER BOTTOM.
MARGIN PL. .54" F & A. .58 IN BOILER ROOM.
MIDDLE LINE STRAKE 45" x .52" FOR ½ L. .42" AT ENDS. .56" IN ENG & B. SPACE.
IN HOLDS .46" FOR ½ L TO .40" AFT. & .36" FORD.
IN BOILER SPACE .56" IN ENGINE SPACE .50"
FLOORS & FRAME BRACKETS.
.46" FOR ½ L TO .42" AFT. & .38" FORD. .56" IN BOILER ROOM. .50" IN ENGINE ROOM. } SOLID FLOOR ON ALT FRS EXCEPT UNDER ENGINES, BOILER BEARERS & FORD OF 3/5 L
TANK CONNECTIONS.
FRS., REV. FRS, SIDE GIRDER L'S TOP & BOTT. ONLY VERT CLIPS AS NOTED & FLOOR CONN. TO MARGIN PLATE TO BE 3½ x 3½ x 11.1# & AFT. 3½ x 3½ x 9.8# FORD. 3½ x 3½ x 12.4# IN ENGINE ROOM. 3½ x 3½ x 13.6# IN BOILER ROOM. FRS. DOUBLED FORD OF 3/5 L TO COLL. BHD.
STEM 10½" x 2⅞"
PROPELLER POST 10½" x 8½
RUDDER " 9" x 8½.
RUDDER MAIN PIECE 11½ TO 8½ DIA.
RUDDER PINTLES 5¾" DIA.
RUDDER STOCK 11½" DIA. INCREASED TO 12" DIA.
AS PER SPECIFICATION
PLAN TO BE SUBMITTED.
PLAN TO BE SUBMITTED.
2½" x 10" CEILING BOARDS.
12" LIMBER BOARD.
3½" x 3½" x 11.1"
BILGE KEEL 6½ x 6½ x 19.8# B.A. 10 x 3½ x 26.1# CUT DOWN.
SECTION THRO. BILGE CLEAR OF PIPING.
12"
22-⅞" RIVS.
23'-8⅜" TO ℄
1'-0"
2½" x 10" CEILING BOARD.
F
3'-6"
5" FLGE
5'-3"
5'-3"
5¼"
SEILING AS PER RULE
18-⅞" RIVS.
15 x 24
4'-6" RAD.
6½ x 6½ x 19.8
SINGLE 9-⅞" RIVS.
15" x 24"
15" x 24"
3½ x 3½ x 8.5# 3½ x 3½ x 9.8# IN ENG. RM. 3½ x 3½ x 12.4 IN BOL. RM.
NO HOLES IN WAY OF PILLARS
15" x 30"
INTCL. AT PILLARS
3'-9
6"
E
70½"
4" x 4" x 12.8# 4 x 4 x 15.7 IN E & B. SPACE.
D
70½"
8'-6"
C
70½"
6'-9"
B
70½"
A
71¼"
8'-6"
23'-9" TO ℄
28'-9" HALF BEAM.
6'-3"
6'-3"
1'-10⅝"
3½ x 3½ x 11.1# THRO. OUT. 3½ x 3½ x 13.6# IN E & B SPACE
SOLID FLRS. IN B.S. SGL. 5" x 5" x 20#, E.S. SGL. 5 x 5 x 18.1#, & AFT. SGL. 5" x 5" x 16.2# FORD. OF 3/5 L. SGL. 3½ x 3½ x 9.8#
15" x 24"
17" x 24"
℄ GIRDER .62" IN BOIL. RM. .58" IN ENG. RM.
45" x .54" FOR ½ L TO .44"
15"
3" FLG.
BKT. FLRS.
B.S. SGL. 3½ x 3½ x 13.6# ℗ & AFT. SGL. 3½ x 3½ x 11.1#
7" x 3.4 x 18.6# C
3" FLG
15"
5" x 5" x 20# FOR ½ L TO 18.1# AT ENDS. 5" x 5" x 21.8# IN E & B. SPACE. CUT TO 4½" x 4½"
STRAKES A TO F INC. .78" TO .56" AFT. .50" FORD & IN AFT. PEAK. STRAKES A. B. C. .68" FORD OF 3/5 L TO COLL BHD.
KEEL 48 x 1.08" FOR 3/5 L TO .76" AT ENDS. DBL. BUTTSTRAPS TREBLE RIVETED.
1⅛" RIVETS IN KEEL PLATE.
INTERMEDIATE FLOORS.
SHELTER DK.
3" x 3" x 7.2#
.26" SINGLE RIVETED BUTTLAP
SINGLE.
.26 SINGLE RIVETED BUTTLAP.
L 5" x 3" x 9.8#
3" x 3" x 7.2#
3 x 3 x 7.2#
UPPER DK.
6" x 6" x 17.2# CLIP
.28" SINGLE RIVETED BUTTLAPS.
CHANNEL STIFFENERS 10" x 3½ x 27.2# FITTED IN WAY OF UNDER DECK GIRDERS, BRACKETED TOP & BOTTOM SEE PILLARING PLAN.
SINGLE
SHELL ANGLES 4" x 4" x 11.7#
6" x 3½" x 15.2# L
.30" SINGLE RIV. BUTTLAPS.
3" x 3" x 7.2#
6" x 6" x 17.2# CLIP
MAIN DK.
3" x 3" x 7.2#
⑥
3½" FLG
SGL. 3½" x 3½" x 11.1# 10-⅞ RIVETS
7"
.32" BUTTS. SINGLE RIV.
SINGLE
.36 BUTTS. SINGLE RIV.
SINGLE
.38" BUTTS. SINGLE RIV.
SINGLE.
STIFFENERS 12 x 3½ x 3½ x 36.8# C SPACED 2'-6" APART.
REVERSE ANGLE 3½ x 3½ x 11.1# FITTED TO BHD. STIFFENERS IN WAY OF UNDER DECK GIRDERS AND BRACKETS INCREASED SEE PILLARING PLAN.
.44" FOR ORDINARY BHDS. BUTTS. SING. RIV.
.50" " BUNKER & STOKEHOLD BHDS. S. RIV. BUTTS.
.50" AT LIMBERS FOR ALL BHDS. BUTT. S. RIV.
SHELL BOUNDARY L TO MAIN DK. 6" x 6" x 19.6#
6 x 6 x 19.6# FOR ORDINARY BHDS.
6 x 6 x 19.6# " BUNKER & STOKEHOLD BHDS.
7"
⑥
3½" FLG
3'-0¼"
SGL 3½ x 3½ x 11.1# 10-⅞" RIVS.
W.T. BHDS. TO SHELTER DECK.
DEEP TANK & PEAK BHDS TO BE SUBMITTED SCANTLINGS FOR BHDS. WITH CLOSED SHELTER DECK (BHDS. TO SHELTER DK)
UPPER DK.
3" x 3" x 7.2#
.26" SINGLE RIVETED BUTTLAPS.
4" x 3" x 9.8# L
S
CHANNEL STIFFENERS 10" x 3½" x 21.7# FITTED IN WAY OF UNDER DECK GIRDERS, BRACKETED TOP AND BOTTOM (SEE PILLAR PLAN)
SHELL ANGLES 4" x 4" x 11.3#
.26" SINGLE RIV. BUTTLAPS.
3" x 3" x 7.2#
MAIN DK.
3" x 3" x 7.2#
.46
⑩
2'-6
3½" FLG
SGL 3½ x 3½ x 11.1# 8-⅞" RIVETS.
5¼"
.30" BUTTS. SINGLE RIV.
SINGLE.
.32" BUTTS SINGLE RIV.
STIFFENERS 10" x 3.57 x 3.57 x 27.2# C SPACED 2'-6" APART.
SINGLE.
REVERSE ANGLE 3½" x 3½" x 11.1# FITTED TO BHD. STIFFENERS IN WAY OF UNDER DECK GIRDERS. AND BRACKETS INCREASED SEE PILLARING PLAN.
.34" BUTTS. SINGLE RIV.
SINGLE.
5¼"
.40" FOR ORDINARY BHDS. BUTTS. SINGLE RIV.
.46" FOR BUNKER & STOKEHOLD BHDS. } BUTTS. SINGL. RIV.
.46" AT LIMBERS FOR ALL BHDS
SHELL BOUNDARY L TO MAIN DK 6" x 6" x 17.2#
SINGL. L 3½ x 3½ x 11.1# 8-⅞" RIVS.
3½" FLG
3'-0
.46
⑥
6" x 6" x 17.2# FOR ORDINARY BHDS.
6" x 6" x 17.2# FOR BUNKER & STOKEHOLD BHDS.
7"
3'-0¼"
W.T. BHDS. EXCEPT DEEP TANK.
DEEP TANK & PEAK BHDS. TO BE SUBMITTED.
NOTE - SCANTLINGS FOR BHDS. WITH OPEN SHELTER DECK (TONNAGE OPENING & FREEING PORT) BHDS. TO UPPER DK. ONLY.

EQUIPMENT

LONG^L NO.	38193
SHELTER DK. 435'.25 x 7.75' x .75	2535
DECK HOUSES 93 x 8 x .5	372
EQUIPMENT NO =	41100
2 BOWER ANCHORS STOCKLESS	8120 LBS.
1 " " "	6944 "
1 STREAM " "	2870 "
1 KEDGE " "	1260 "
300 FMS. 2⅜" STUD CHAIN CABLE	
120 5" CIRC. STEEL WIRE HAWSER	
130 5½" " " TOWLINE	
400 8" " MANILA HAWSERS & WARPS.	

PRINCIPAL DIMENSIONS

LENGTH B.P. 435'-0" x 57'-6" x 38-0 MLD. TO SHELTER DK.

57.5
30.25
87.75 = 1ST. NO.
435.25 LENGTH
38193-18 = LONG^L NO.

DEPTHS TO L = 11-45

S.S. "CONSHOHOCKEN"

PLAN PRINTS.

PRINT NO	DEPT.	NO PTS	PRINT NO	DEPT.	NO PTS	PRINT NO	DEPT.	NO. PTS	PRINT NO.	DEPT.	NO. PTS.
1	78	1	18	Mail 22-MY-19	1						
2	78H	1	19-21	Mail	3						
	25-MR-19			9 June 19.							
3	Mail	1	22-27	Mail 23 Jy 19	6						
	3 apr 19		28	Mail 10 Jy 19	1						
4-6	Mail	3	29	Mail 14 Jy 19	1						
	4-Apr 19		30-31	Mail 28 Jy 19	2						
7-8	Mail	2	32-33	Mail 14 Ag 19	2						
	5 apr 19		34	[illegible] 26-8-19	1						
9	Mail	1	35-37	Mail	3						
	10 apr 19			1 Oct 19							
10	Bulk	1	38-42	[illegible] 2 Oct 19	5						
	10 apr 19		43	Lloyds 21 Oct 19	1						
11	Mail	1	44-48	Sun Co 3-7-19	5						
	28 apr 19										
12-14	Mail	3									
	2 may 19										
15	Mail	1									
	10 may 19										
16-17	Mail	2									
	13-MY-19										

MIDSHIP SECTION
AND
BULKHEAD PLAN
SUN SHIPBUILDING CO.
CHESTER PA.
SCALE ½ = 1 FT.

DR. S-700B-B

DATE-3-25-19

006096-006110-0002

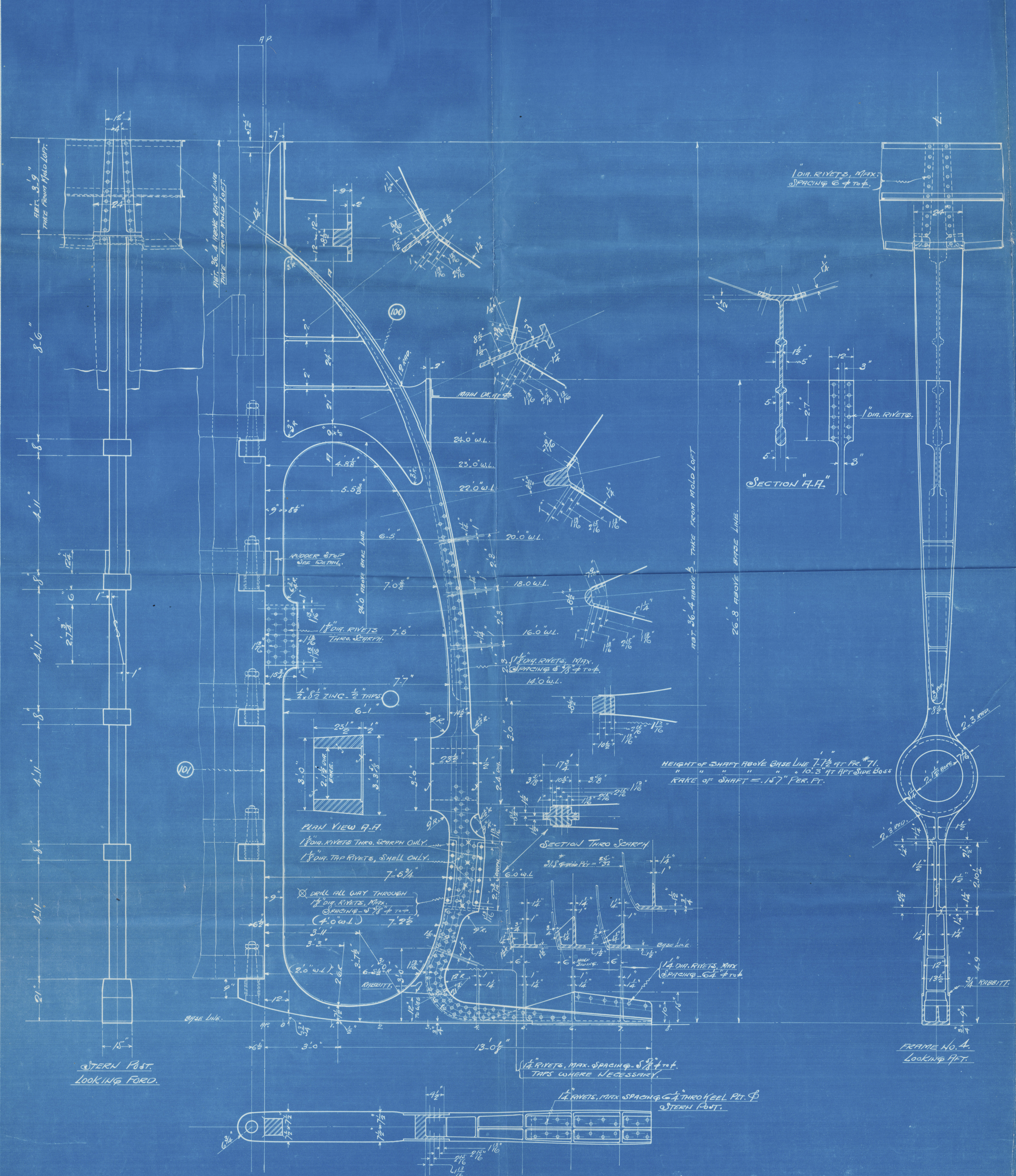
LLOYDS REGISTER OF SHIPPING
RECEIVED
9-AUG 1919
LONDON.

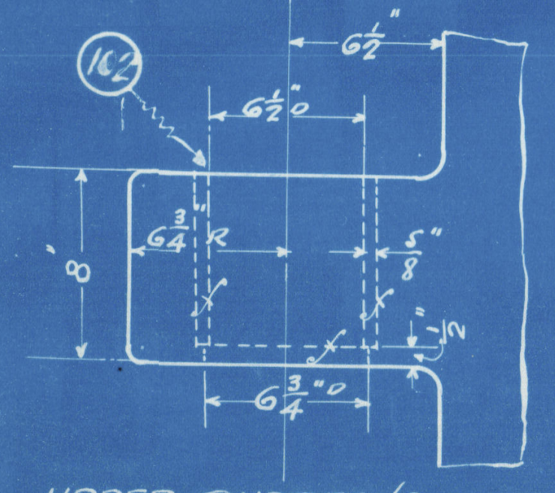
NORTUNA

STERNPOST

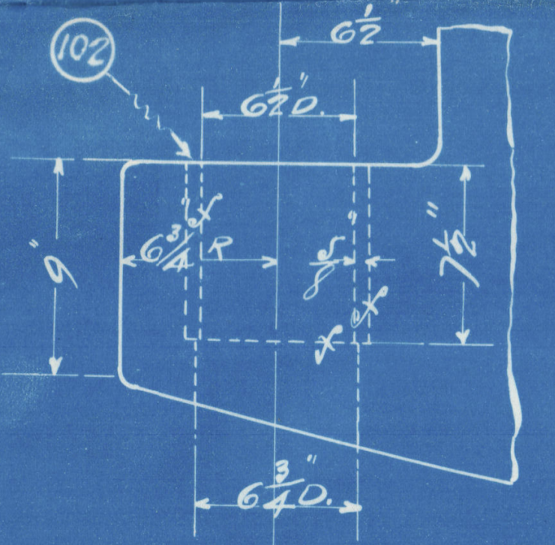
© 2020
Lloyd's Register
Foundation

00696-006110-0001

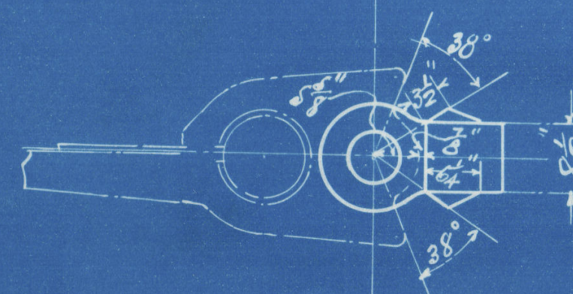

STERN POST
LOOKING FORD.
FRAME NO. 4
LOOKING AFT.
SECTION "A-A"
PLAN VIEW A-A.
SECTION THRO SCARPH.
(100)
(101)
MAIN DK.
RUDDER STOP
SEE DETAIL.
1⅛" DIA. RIVETS
THRO. SCARPH.
½" x 8½" ZINC - ½" TAPS
1⅛" DIA. RIVETS THRO. SCARPH ONLY.
1⅛" DIA. TAP RIVETS, SHELL ONLY.
⊗ DRILL ALL WAY THROUGH
1⅛" DIA. RIVETS, MAX.
SPACING - 5⅝" ¢ TO ¢.
1⅛" DIA. RIVETS, MAX.
SPACING 5⅝" ¢ TO ¢.
1" DIA. RIVETS, MAX.
SPACING 6" ¢ TO ¢.
1" DIA. RIVETS.
1¼" DIA. RIVETS, MAX
SPACING 6¼" ¢ TO ¢.
1¼" RIVETS, MAX. SPACING - 5⅝" ¢ TO ¢.
TAPS WHERE NECESSARY.
1¼" RIVETS, MAX SPACING 6¼" THRO KEEL PLT. & STERN POST.
HEIGHT OF SHAFT ABOVE BASE LINE 7'-7½" AT FR. #71.
" " " " " 10'-3" AT AFT SIDE BOSS
RAKE OF SHAFT = .157" PER. FT.
24.0" ABOVE BASE LINE
26'-8" ABOVE BASE LINE
36'-4" ABOVE BASE LINE TAKE FROM MOLD LOFT
24'-0" W.L.
23'-0" W.L.
22'-0" W.L.
20'-0" W.L.
18'-0" W.L.
16'-0" W.L.
14'-0" W.L.
6'-0" W.L.
(4'-0" W.L.)
(2'-0" W.L.)
31.8# GARB'D PLT = 25/32"
HALF SIDING
BASE LINE.
RABBITT.



UPPER GUDGEONS.
1½" = 1 FT.



LOWER GUDGEON.



RUDDER STOP
½" = 1 FT.

NOTE_ TO PASS LLOYD'S TEST.

ALTERATIONS

NO.	DATE	DESCRIPTION	APPROVED

BILL OF MATERIAL

PC. NO.	NAME	NO. PC'S	MATERIAL	DETAIL DRAWING NO.	PATTERN OR DIE NO.	REMARKS
100	STERN POST (UPPER)	1	CAST STEEL	21-704-100		
101	" " (LOWER)	1	" "	21-704-101		
102	BUSHING.	5	LIGNUM VITAE.			

GENERAL NOTES.

ALL NECESSARY TEMPLATES FOR MAKING PATTERN OF STERN POST WILL BE FURNISHED TO PATTERN SHOP BY MOULD LOFT.
SCARPHS WILL BE FITTED BY YARD.
RIVET HOLES WILL BE DRILLED BY YARD.
BOSS WILL BE ROUGH BORED AT WETHERILL SHOP AND FINISHED AFTER ERECTION.

London

APPROVED
LLOYD'S REGISTER OF SHIPPING
JUL 23 1919
NEW YORK

J. W. Col.

PLAN PRINTS

PRINT NO.	DEPT.	NO. PTS	PRINT NO.	DEPT.	NO. PTS	PRINT NO.	DEPT.	NO. PTS	PRINT NO.	DEPT.	NO. PTS
1-2	Maie 17 Jy 19	2									
3-4	Maie 22 Jy 19	2									

HULL DIVISION

STERN_POST.

SCALE—ARRANG'T= ½" = 1 FT
SCALE—DETAIL= ½" & 1½" = 1 FT
DATE June 20.19

DEL'N	TRACED	CHECKED	APPROVED
F.M.N.	F.M.N.		John H. Sheddon

SUN SHIPBUILDING CO.
CHESTER, PA. U.S.A.

DR. № 21_704_A.

MATERIAL

B M PRINTS

PRINT NO.	DEPT.	NO. PTS	PRINT NO.	DEPT.	NO. PTS	PRINT NO.	DEPT.	NO. PTS	PRINT NO.	DEPT.	NO. PTS

SUN SHIPBUILDING CO.
CHESTER, PA.
BLUE PRINT ROOM
Print No. 3
Made 22 JUL 1919
For Dept. Maie

CHARGE

ACTION

006096-006110-0001